

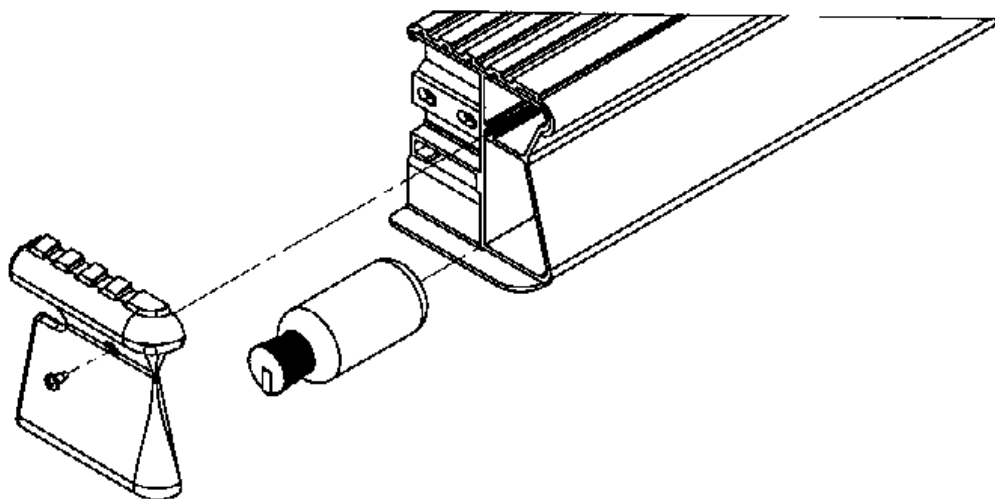


## **PRODUCT SUPPORT BULLETIN**

**Title: TR 4500/ TR 3900 - Rewaxing Procedure with Waxing Bottle**

<b>Date:</b> May 12, 2000	<b>Distribution to:</b>  <input checked="" type="checkbox"/> Service Providers <input checked="" type="checkbox"/> Product Support <input checked="" type="checkbox"/> Star Trac Sales <input type="checkbox"/> Product Users <input checked="" type="checkbox"/> Distributor <input checked="" type="checkbox"/> Installer	<b>Written by:</b> Jason Buelna
<b>Bulletin No.</b> 635-0241		<b>Approval(s)</b> <u>Signature on file</u>
<b>Revision Letter:</b> A		<b>ECO Reference</b> N/A
<b>Date of Last Revision</b> N/A		<b>Model(s) Affected</b> TR 4500/TR 3900

Starting with serial numbers: D13838 (TR 4500) and G07341 (TR 3900), the re-lubrication wax for the treadmills will be stored in a plastic bottle. The bottle will be kept in the right side rail of the frame, behind the end cap (see picture below).



Pages 2 and 3 will explain how to use the bottle when rewaxing the running belt. These instructions are also included with the wax bottle when it is shipped from the factory.

By performing the following quick and easy re-waxing procedure (every 2000 miles or 3000 KM of usage), you will reduce running belt downtime, and maximize your running belt life! The wax bottle enclosed contains over 4 full applications. Keep these instructions with the bottle.

### **TREADMILL RUNNING BELT/DECK RE-WAXING PROCEDURE**

#### **TIME REQUIRED**

5 Minutes

#### **FREQUENCY**

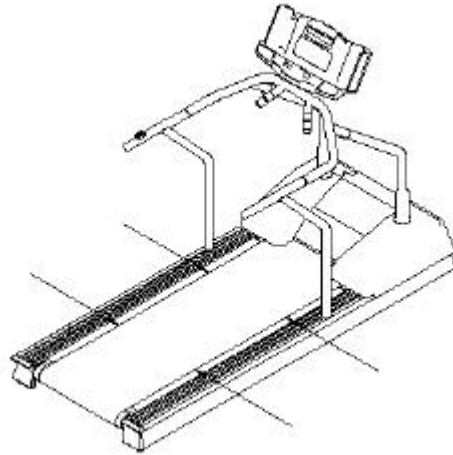
Every 2000 miles (3000 km) of use.

#### **TOOLS & MATERIALS**

1 Bottle of Wax Powder  
1 Clean Towel,  
1 Paint Stick or Ruler  
Diluted All-purpose Cleaner (409)

#### **PROCEDURE**

**Apply wax powder while belt and deck are still warm, (5 minutes minimum use) for optimum benefit.**



1. **POWER OFF THE TREADMILL.**
2. **CLEAN DECK & BELT:**
  - A. Using the stick or ruler, slide a towel under the middle of the belt from one side of the frame to the other.
  - B. Hold the edges of the towel, pull to the tailroller, pull to the head-roller, then pull the belt down to wipe the remaining belt.

TIP: Fold the dirty towel & shake into trash.
3. **LIFT BELT:** Lift the left side (facing display) of the belt, about 12 inches down from the cover (see figure). Hold the belt up to elevated the belt from the deck.
4. **SPREAD WAX:** Flip up the nozzle on the cap of the wax bottle. Point the nozzle at the deck. Be sure that the bottle is tilted at a downward angle. Squeeze the wax bottle twice between the running belt and the deck.

TIP: Gently shake bottle between each squeeze.
5. Repeat steps 3 & 4, about 18 inches from the end of the deck.
6. Repeat steps 3 through 5, on the right side of the belt/deck.
7. **WALK:** Power ON the treadmill. Start the treadmill at 1 mph and walk on all sections of the belt and deck for 1 minute to ensure the wax has been evenly distributed and worked-in properly.
8. **CLEANUP:** Power OFF the treadmill. Remove any excess wax with diluted cleaner (409) and towel.

TIP: Blow away extra wax first (like dust), then wipe.
9. **CALL:** If you need additional information or assistance, call Star Trac at 1-800-503-1221.

**SEE THE PAGE 2 PAGE FOR RE-WAX MESSAGE OR LED UPDATING INSTRUCTIONS.**

**Turning off the “RE-WAX LED” for the TR 3900:**

1. Power ON the treadmill.
2. Press the TIME, DISTANCE and SPEED keys simultaneously.
3. Power OFF the treadmill to reset the LED.
4. Power ON the treadmill. The re-wax LED light should be off.

**Clearing the “RE-WAX BELT” Message for the TR 4500:**

1. Power ON the treadmill.
2. Enter “Maintenance” mode, by holding down the “0”, “2” and “Start” keys at the same time, and then let go of the “2” only. The display will read “MAINTENANCE SETTINGS”. If you do not get it to go into the Maintenance mode, press the “STOP” key twice and try again.  
Note: This can be difficult. Keep trying.
3. Press the elevation “↑” key until the display window reads “LST DCK”.
4. Press the “♥” key to enter the distance the treadmill has accumulated.
5. Press the “START” key and the display window will show “UPDATING”. This will save the accumulated distance in the parameter. The display will go back to “LST DCK” and to the right of those words will be the accumulated distance.
6. Press the “STOP” key to exit the mode.
7. The “REWAX BELT” message should be gone.

**CALL STAR TRAC AT 1-800-503-1221 IF YOU NEED ADDITIONAL ASSISTANCE.**